

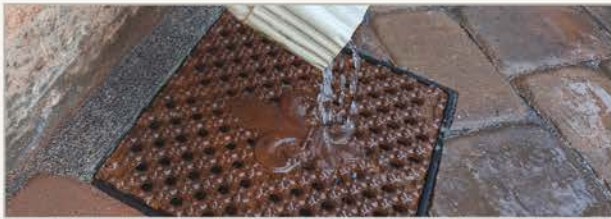
IRON OXIDATION FAQ's

Will my grates rust away to nothing?

Cast iron has been used for hundreds of years in the manufacture of items that need to be exceptionally durable and resistant to corrosion. For example, the Navy has traditionally made ship anchors out of cast iron. Just like those anchors, **our grates will last for decades in a raw state.**



Rain 3" HP* Trench
Cast Iron Baked-on Oil Finish



Creole 12" Catch Basin
Cast Iron Baked-on Oil Finish

engineered to fit
NDS® DRAIN BODIES

Made in the USA from recycled cast iron, Iron Age's decorative trench and catch basin grates are engineered to fit the most widely used drain bodies, including NDS®. Talk to your supplier for details.

NDS®, Spee-D® and Dura Slope® are registered trademarks of NDS, Inc. Iron Age® and its products are not affiliated with NDS, Inc.



Locust 12" Sq. HP*
Catch Basin 1200 Series



Locust 6" Sq. HP*
Catch Basin



engineered to fit
NDS® DRAIN
BODIES

Coordinating trench and catch basin grates available in a variety of patterns, such as the Locust pictured. To see the full range of Iron Age products, including tree grates, site furnishings and custom castings, please visit us at:

IRONAGEGRATES.COM

877-418-3568

info@ironagegrates.com

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Locust 6" Trench
Raw Cast Iron
Pictured

**DESIGNER
CAST IRON
METAL GRATES**

IRONAGEGRATES.COM

IRON AGE DESIGNS

Why are my grates turning orange?

Raw cast iron starts out grey in color, but upon contact with water, a bright orange oxide develops. This loosely adhering layer (commonly known as “rust”) easily washes or wears away, leaving behind a more tightly adhering oxide coating that actually protects the grate from further corrosion. What you end up with is a warm, reddish-brown patina, similar to any manhole cover in the street.

Sun Drain 12” Catch Basin



Raw Cast Iron | One Month | One Year

How long will my grates be orange?

Depending on the environment the grates are placed in, the oxidation process generally lasts anywhere from a few months to a year. Just keep in mind that the more traffic and weather the grates receive, the faster the transformation.

What if I don't want orange grates, even temporarily?

We generally recommend letting our grates age naturally, but for those who wish to bypass the orange oxidation phase of raw iron, we offer an eco-friendly “BAKED-ON-OIL FINISH” using recycled vegetable oil. As the natural oil wears off, it provides a smooth, graceful transition from installation to final patina. Talk to your supplier for ordering details.

DECORATIVE UPGRADE

Upgrading to designer metal grating is easy and cost-effective with Iron Age.



Anise 4” Catch Basin
Raw Cast Bronze



Rain 6” HP Trench*
Raw Cast Aluminum



Minnione 3” Trench
Raw Cast Iron



Interlaken 12” Catch Basin
Raw Cast Aluminum



Regular Joe 12” HP Catch Basin*
Raw Cast Iron



Oblio 4” HP Trench*
Raw Cast Iron



Acanthus 3” Trench
Raw Cast Iron



Locust 12” Catch Basin
Cast Iron Baked-on Oil Finish



Argo 5” Trench
Raw Cast Iron



Carbochon 8” Trench
Raw Cast Iron

TRENCH GRATES

3" Fits NDS® Mini-Channel



Acanthus – 3" x 12"



Carbochon – 3" x 14"



Interlaken – 3" x 11"



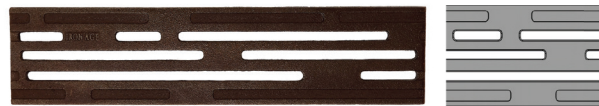
Locust HP* – 3" x 12"



Minnione – 3" x 12"



Que HP* – 3" x 12"



Rain HP* – 3" x 12"

4" Fits NDS® Spee-D®



Interlaken – 4" x 18"



Locust HP* – 4" x 18"



Locust – 4" x 24"



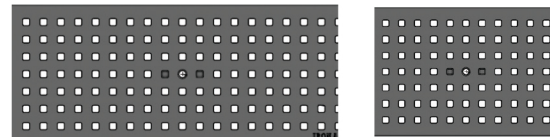
Oblio HP* – 4" x 18"



Regular Joe – 4" x 18"



Carbochon – 8" x 20"



Grid – 8" x 20"



Que HP* Heavy Duty – 8" x 20"

6" Fits NDS® Dura Slope®



Argo – 6" x 24"



Interlaken – 6" x 24"



Locust – 6" x 24"



Rain HP* – 6" x 24"

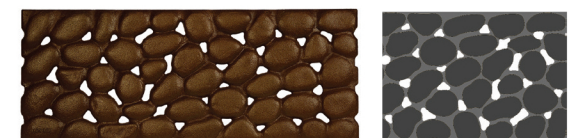
8" Fits NDS® Pro Series



Regular Joe – 8" x 20"



Regular Joe HP* Heavy Duty – 8" x 20"



River Rock – 8" x 20"

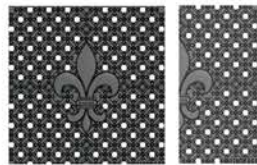
Interlaken 4" Trench
Raw Cast Aluminum
Pictured

CATCH BASIN GRATES

Fits NDS® Catch Basins



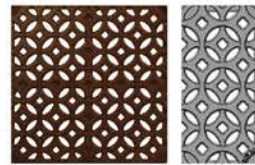
Bullseye
12" Sq. HP* / 1200 Series



Creole
12" Sq. HP* / 1200 Series



Divisadero
6" Sq. HP* / 640 Drain Body



Interlaken
9" Sq. / 900 Series
12" Sq. / 1200 Series
17" Sq. & 17" Sq. HP* / 1800 Series



Janis
24" Sq. / 2400 Series



Locust
12" Sq. / 1200 Series
24" Sq. / 2400 Series



Oblio
12" Sq. HP* / 1200 Series
24" Sq. / 2400 Series



Rain
12" Sq. HP* / 1200 Series
17" Sq. HP* / 1800 Series



Regular Joe
9" Sq. HP* / 900 Series
12" Sq. HP* / 1200 Series
17" Sq. HP* / 1800 Series



Sun
12" Sq. / 1200 Series

ROUND GRATES

4" Fits 3" and 4" SDR Pipe



Anise



Locust



Oblio

6" Fits NDS®Spee-D®Basin



Bullseye HP*



Interlaken HP*



Locust HP*

Oblio 12" HP* Catch Basin
Raw Cast Iron, Pictured

*All Iron Age grates are ADA compliant, with a maximum opening of ½".
Heel Proof (HP) grates have a maximum opening of ¼".
Iron Age Designs reserves the right to change or discontinue products at any time.